



OWNERS MANUAL

MODEL 9200 AUTOLOADING SHOTGUN

Mossberg Model 9200 LIFETIME LIMITED WARRANTY

O.F. Mossberg and Sons Inc. warrants the Model 9200 firearm against any defect in material or manufacture for the LIFETIME OF THE ORIGINAL OWNER.*

** See Warranty Statement on Back Cover*



Be certain this owners manual is available for reference and is kept with this firearm if transferred to another party. If manual is lost or misplaced, write directly to Mossberg for a free replacement copy.



After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the gun should be re-checked for proper functioning before firing live ammunition (page 14).



Firearms are complicated mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm and injury to the shooter and other persons. **The gun owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.**



If you do not understand any of the material in this manual or have any questions, contact a qualified gunsmith or write to: O.F. Mossberg & Sons, Inc., directly.

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Safety and safe firearms handling is everyone's responsibility.

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SAFETY WARNINGS



IMPORTANT "SAFETY WARNINGS" -- NOTE THE SYMBOL



These safety warnings are for your protection as well as the safety of others. Disregarding information in this manual may result in serious injury or death.



STOP! Do not attempt to load or use any firearm until you read and understand the information contained in its owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action and how to safely load and unload ammunition from the gun. Improper use and handling is dangerous and could cause severe injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If manual is lost or misplaced, write directly to Mossberg for a free replacement copy.



As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.



REMEMBER: A firearm's safety button is a mechanical device which can never replace safe gun handling. Safe gun handling depends on you!



Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. You should become thoroughly familiar with the function and operation of this firearm and the instructions supplied with it.



Always treat every firearm as if it were loaded. Give your firearm to someone with the action open (forearm fully rearward) and safety fully rearward in the "on" (safe) position after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.

You have a responsibility to obtain proper training on how to use and maintain your firearm. Certified and reputable safety courses and instructions are offered by The National Rifle Association (NRA) as well as by state and local organizations. You also have a responsibility to **know and obey all local, state and federal laws governing the use, possession and transportation of firearms.**



Use the correct ammunition referenced by the marking on the barrel. MOSSBERG firearms are designed, manufactured and proof tested to recommended Sporting Arms and Ammunition Manufacturers Institute (SAAMI) standards for factory loaded ammunition. **We specifically disclaim any responsibility for damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty, or non-standard, or "remanufactured" or hand-loaded (reloaded) ammunition.** Use special ammunition only as directed. **Additionally, we disclaim any responsibility for damage or injury which results from any modifications or changes that are not a part of the firearm as delivered from the factory.**



Learn how to clean your firearm thoroughly and make certain no oil, grease or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm resulting in personal injury.

Practice proper firearms maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after being exposed to damp weather. (See proper section of this manual for cleaning instructions). Do not plug barrel or store in a fabric-lined case which will absorb lubricants from the firearm. Before using after storage, follow complete instructions stated in this manual for familiarization with the firearm. A thorough inspection should be performed before going into the field. Have your gun periodically checked by a qualified gunsmith.



Wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your vision.



Never climb or jump over an obstacle with a loaded gun. Never pull a gun toward you by the muzzle. Never shoot towards a flat, hard surface or water. Always be sure your backstop is adequate.



When handling your firearm, never allow fingers or any object to touch the trigger until you are ready to shoot.



The safety should be fully rearward in the "on" (safe) position until you are ready to shoot. It is a mechanical device and should not be used as an excuse for careless handling or unsafe practices.



Make sure you **read, understand and follow** the gun safety rules that are listed in this manual.



SCOPE INSTALLATION -- Due to the heavy recoil of a shotgun, be careful to maintain an adequate distance between the rear of the scope and your face at all times. Be certain the scope installation does not interfere with access to, or the proper functioning of the safety button.

Safety and safe firearms handling is everyone's responsibility.

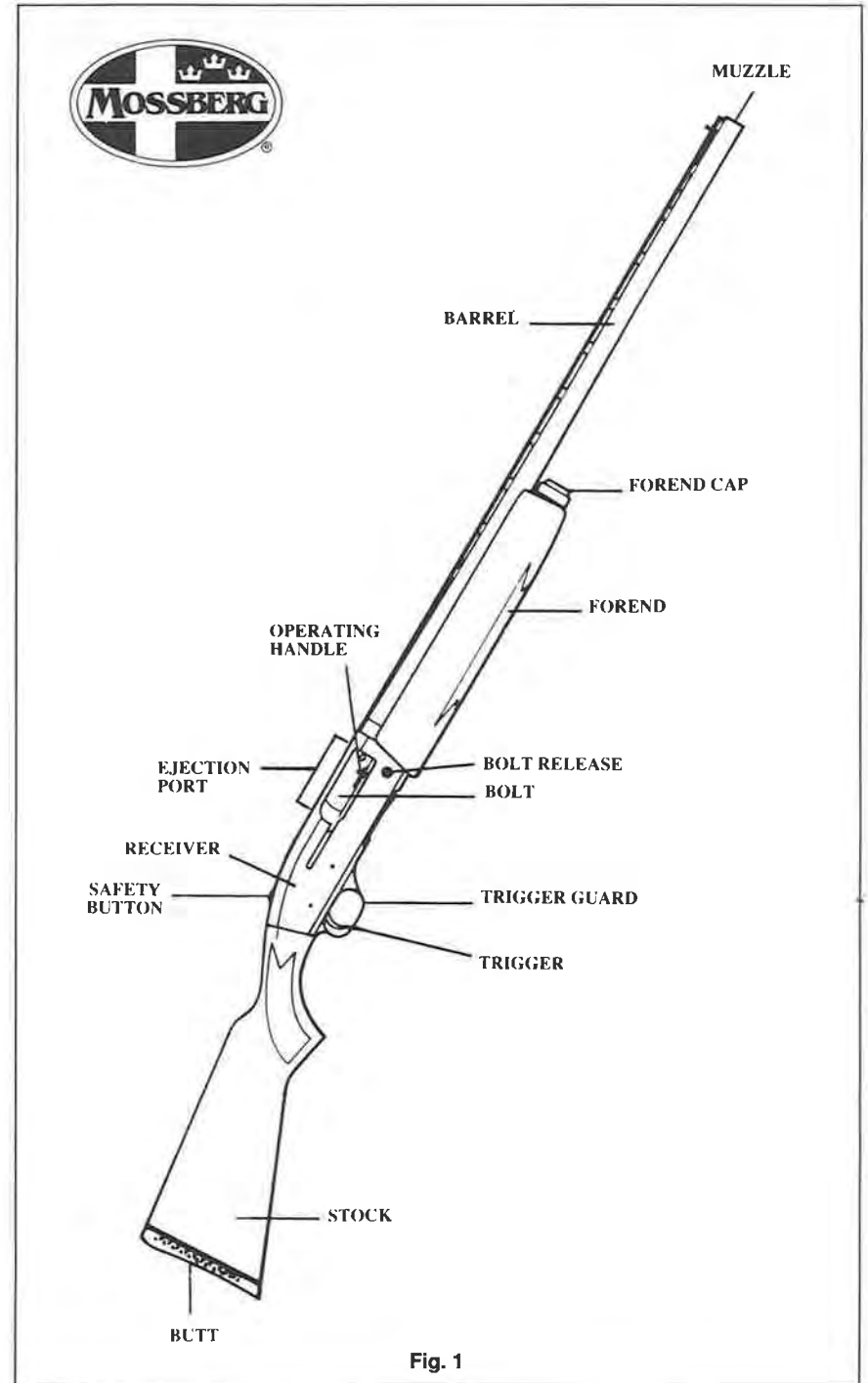


Fig. 1


OPERATING INSTRUCTIONS

 **Read and understand this entire manual and its safety warnings before firing the shotgun.**

MECHANICAL SAFETY

The safety is located on the top rear portion of the receiver (Fig. 2) and must be manually moved to the desired position by the shooter.

To put the safety in the "on" (safe) position, the safety button must be moved fully rearward into the safety detent. The button will now be over the red dot. The red dot is a training aid used only to show the direction of the "on" (Safe) position and should not be used as an indicator that the safety is "on" or "off" (Fig. 2). Moving the safety button forward toward the muzzle of the gun will put the safety in the "Off" (fire) position.

 Remember, a firearm's manual safety is a mechanical device which can never replace safe gun handling practices.

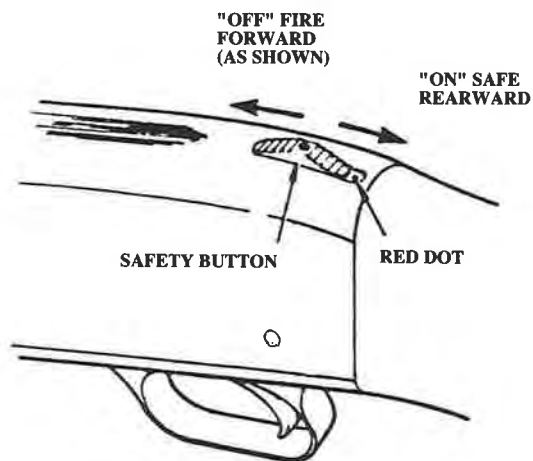




Fig. 2

BARRELS (9200)

 **Model 9200** is designed to fire 12 ga. shells ranging from 2-3/4" target and field loads to 12 ga. 3" magnum shells.

UNPACKING YOUR AUTOLOADER

AUTOLOADING SHOTGUNS are shipped from the factory with the barrel disassembled:

 **Caution - The bolt is always under spring pressure. When the bolt release is pushed with the bolt locked rearward, the bolt is driven forward toward the muzzle with considerable force. Do not have fingers or other objects in the ejection port or near the operating handle (Fig. 3).**

The operating handle (Fig. 3) must be assembled securely in place in the action before the forend is removed. Should handle not be in place proceed as follows (See Fig. 4). To assemble the operating handle, align the slot in the bolt with the slot in the action bar assembly, holding the operating handle with the notch rearward. Insert the handle through the slot in the action bar assembly. Push operating handle inward until plunger engages with notch in handle.

BOLT LOCKED REARWARD & UNDER SPRING PRESSURE

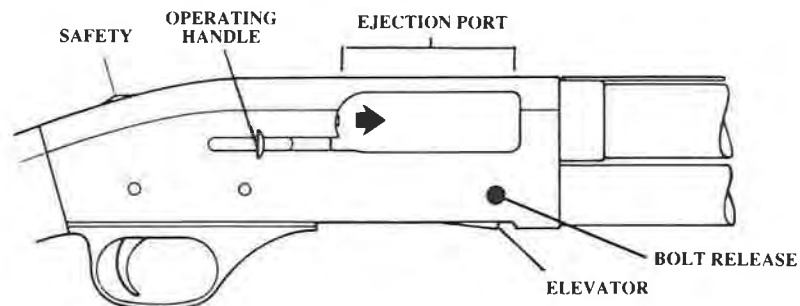


Fig. 3

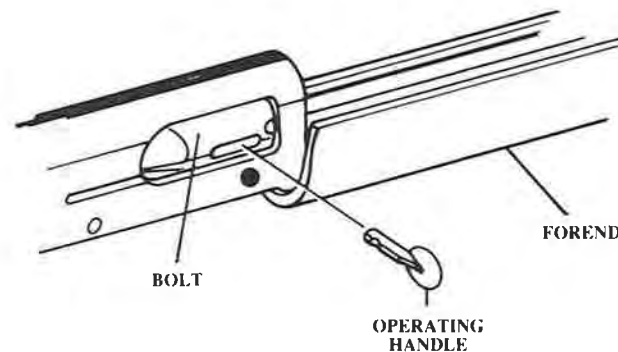



Fig. 4

CAUTION — NEVER PUSH THE BOLT RELEASE WITHOUT THE BARREL INSTALLED UNLESS THE OPERATING HANDLE IS MANUALLY PREVENTED FROM MOVING FORWARD RAPIDLY.

 Visually inspect the inside of the barrel to make certain it is free of any obstructions, excessive oil or grease. If you are unable to remove all obstructions, bring the gun to a qualified gunsmith or return it to Mossberg. Failure to do so may result in gun damage and/or personal injury when the shotgun is fired.



Move the safety button fully rearward to the "on" (safe) position (Fig. 2).

To install the barrel, unscrew the forend cap and remove the forend (Fig. 5).

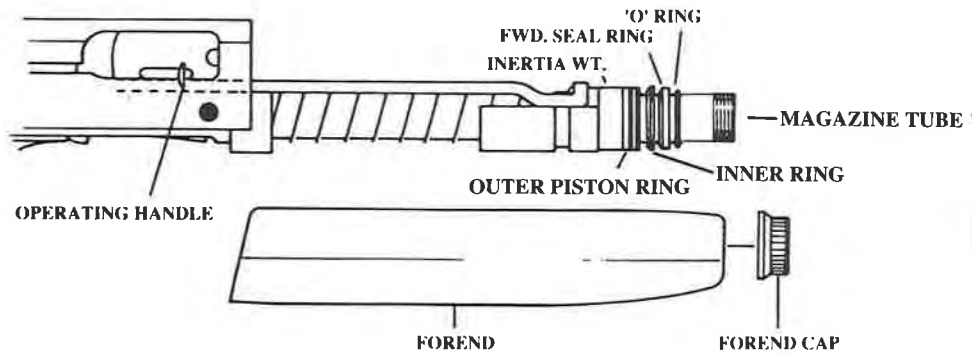


Fig. 5

The rubber "O" Ring should remain on the magazine tube. Fit the barrel extension into the receiver while sliding the gas cylinder over the magazine tube (Fig. 6).

The barrel assembly includes a gas cylinder cover to protect the valve system (Fig. 7). Models with synthetic forends include a sleeve spacer.

Grasp the barrel securely and push it into the receiver, forcing the bolt rearward until it stops. The face of the bolt should be approximately 1/2 in. from the rear of the ejection port.

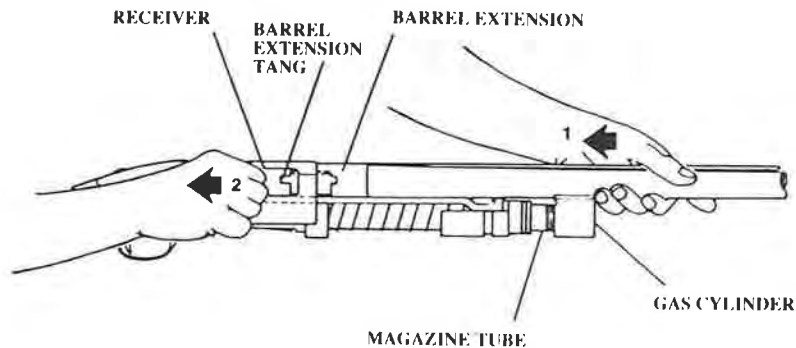


Fig. 6

While maintaining pressure on the barrel, pull the operating handle rearward until the bolt locks in the open position. This will allow the barrel to seat fully into the receiver.

Re-install forend and screw magazine cap into the magazine tube. Tighten by hand.

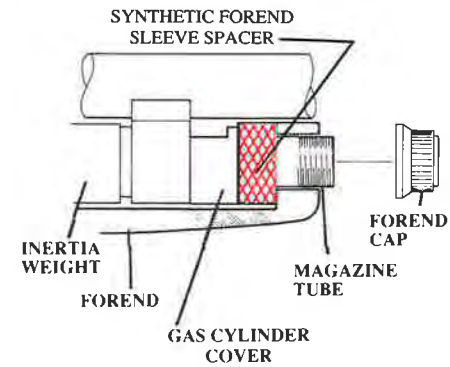


Fig. 7

With fingers and other objects away from the ejection port and operating handle, push the bolt release (Fig. 3). The bolt should be driven forward under spring pressure and lock in the closed position. Grasp operating handle and pull bolt fully rearward to the locked position. The bolt should cycle smoothly without binding.

TO LOCK ACTION OPEN — Magazine tube must be empty - with the safety button fully rearward to the "ON" (SAFE) position, pull the operating handle fully rearward and release. The action will move slightly forward and lock in open position.



TO CLOSE ACTION — With safety fully rearward to the "ON" (SAFE) position, press bolt release until action releases. **CAUTION: Keep fingers clear of operating handle and ejection port when closing action** (See Fig. 3).

MAGAZINE CAPACITY

Four (4) 2-3/4" shotshells, Four (4) 3" shotshells (plus one in chamber).

MAGAZINE PLUG — To comply with migratory bird laws, your Autoloading Shotgun is supplied with a wooden plug inserted in the magazine tube. This reduces the capacity of the magazine tube to two (2) shells, (three (3) including chamber).



Be sure the gun is unloaded and the safety button is fully rearward in the "ON" (SAFE) position before performing any assembly or disassembly procedure.

TO REMOVE THE PLUG - Unscrew and remove the forend cap. Grasp the barrel and forend to prevent them from sliding forward. Point the muzzle downward and shake the gun in an up and down motion until the wooden dowel falls through the opening in the muzzle end of the magazine tube. The dowel is fitted with a rubber "O" Ring to prevent it from falling out accidentally. Grasp the dowel and pull it out completely.

TO INSTALL THE PLUG - Unscrew and remove the forend cap. Insert the end of the dowel with the "O" Ring into the opening in the end of the magazine tube. Push dowel into magazine tube. Replace forend cap.

LOADING

! BEFORE LOADING, MOVE THE SAFETY BUTTON FULLY REARWARD (Figure 2) TO THE "ON" SAFE POSITION.

! During loading, never allow fingers or any objects to contact the trigger. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES.

Open the action by pulling the operating handle completely rearward until it locks in the open position (Fig. 3).

! Inspect the chamber and bore of the barrel for any obstruction, excessive oil or grease. (The chamber is the rear portion of the barrel which contains the cartridge.) Failure to do so may result in gun damage and/or personal injury when the shotgun is fired.

! DO NOT LOAD SHOTGUN UNTIL READY FOR USE! UNLOAD SHOTGUN WHEN SHOOTING HAS BEEN COMPLETED! THE SAFETY BUTTON SHOULD ALWAYS BE FULLY REARWARD IN THE "ON" (SAFE) POSITION WHETHER THE FIREARM IS LOADED OR NOT.

! CHECK TO BE CERTAIN THAT THE AMMUNITION SELECTED IS THE SAME TYPE OF CARTRIDGE AS DESIGNATED ON THE LEFT SIDE OF THE BARREL.

If you wish to load the firearm with the maximum number of shells or fire single shots, load the first shell through the ejection port located on the right side of the receiver (Fig. 8). The shell can be inserted directly into the chamber or placed on top of the elevator. Close the action by pressing the bolt release (Fig. 3). Be sure to keep fingers and other objects out of the ejection port.

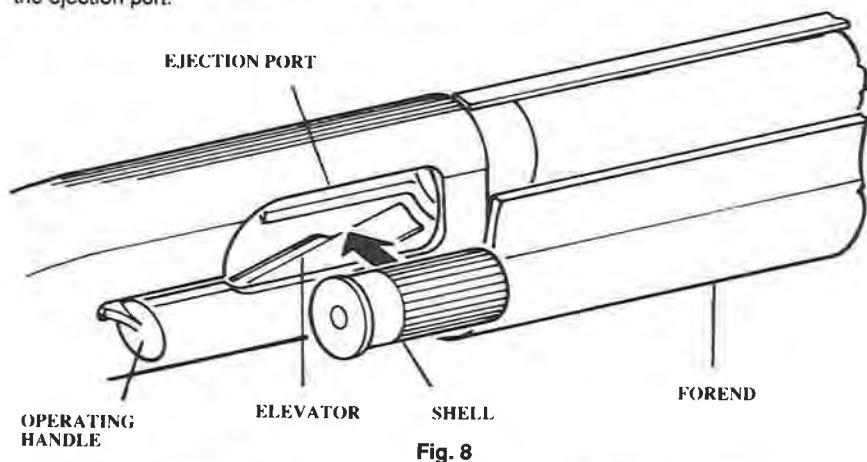


Fig. 8

! THE SHOTGUN IS NOW LOADED! THE SAFETY BUTTON (Fig. 2) SHOULD BE KEPT FULLY REARWARD IN THE "ON" SAFE POSITION UNTIL READY FOR USE. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES.

! TO LOAD MAGAZINE – With the safety button fully rearward in the rearward "ON" (SAFE) position and the bolt in the forward or closed position, hold the shotgun with the bottom of the receiver facing upward. Press the bolt release as shown in Figure 9.

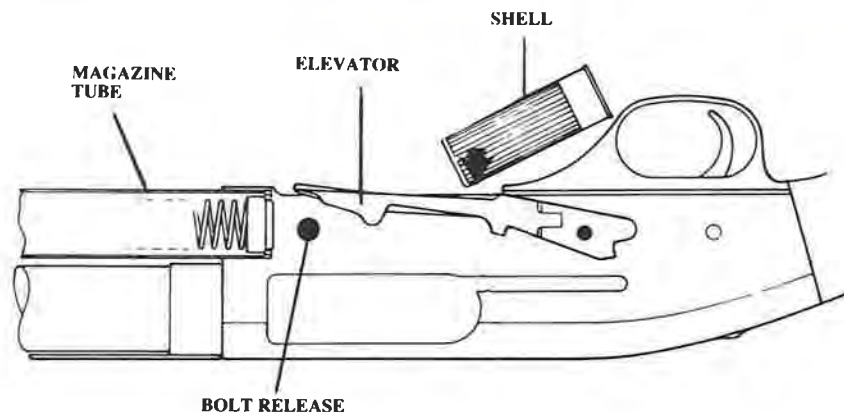


Fig. 9

While keeping the bolt release button depressed, push the shotshell into the loading port depressing the elevator as shown in Figure 10. This will expose the magazine tube opening within the receiver.

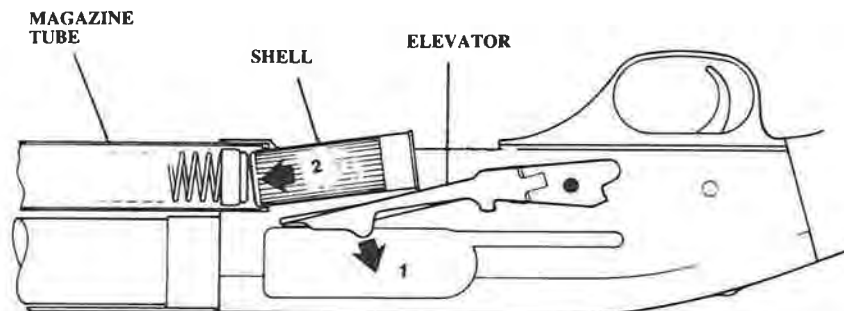


Fig. 10

Release the button and continue pushing shotshell into the magazine tube until the rim of the shell is past the shell stop as shown in Figure 11. Repeat the above sequence to load each additional shell.

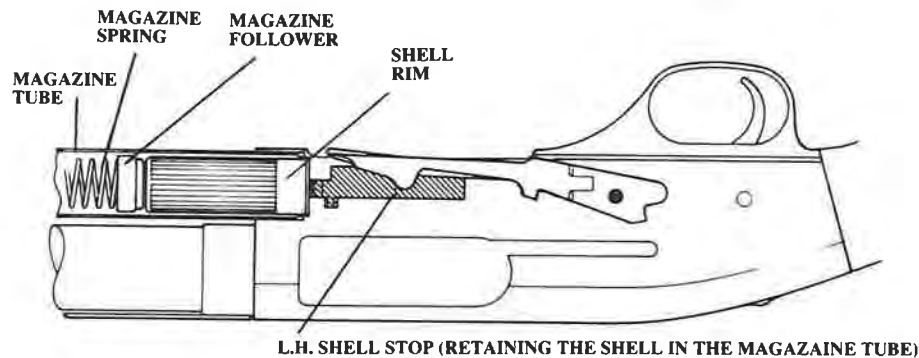


Fig. 11

After last shell is loaded into magazine, depress bolt release to ensure elevator returns to starting position.

FIRING



WARNING: During firing, the operating handle (Fig. 3) travels rearward with considerable force and velocity. Do not place hands or other objects in its path.



CAUTION: READ AND UNDERSTAND THE ENTIRE MANUAL AND SAFETY WARNINGS BEFORE FIRING YOUR GUN.

To Fire — With the gun pointed in a safe direction and held in the proper firing position, move the safety button fully forward to its "OFF" (FIRE) position. Pulling trigger through its full travel to the rear will fire the gun.



WARNING: After firing, the empty cartridge will be automatically ejected through the ejection port. Be sure that all observers are clear of the path of ejection as the empty cases are thrown out with significant force and could cause injury.



CAUTION: Autoloading shotguns automatically feed the next live round from the magazine into the chamber each time the gun is fired until all rounds are fired. You should be aware that no mechanical force on the part of the user is needed in this process and you should **be alert to the fact that the chamber is loaded for you and the gun is capable of firing again if trigger is pulled.**



The gun is designed so that when all shells have been fired the breech bolt will automatically lock open in the rear position. **YOU SHOULD NEVER USE THIS AS A GUIDE FOR DETERMINING IF THE FIREARM IS EMPTY!** ALWAYS VISUALLY INSPECT THE CHAMBER, ELEVATOR AND MAGAZINE FOR THE PRESENCE OF AMMUNITION.



WARNING: Should the round fail to fire, keep the gun pointed in a safe direction, put the safety fully rearward in the "ON" (SAFE) position and do not open the action for at least 60 seconds. Then remove misfired round and segregate from other ammunition.



WARNING: If at anytime during firing, the report of any given round is noticeably louder or softer than previous rounds fired, STOP! Do not load or fire additional rounds until you have put safety button fully rearward in the "ON" (SAFE) position, then safely unload your firearm and inspect it for possible damage or obstruction in the chamber or bore.

TO UNLOAD



Position the safety fully rearward in the "ON" (SAFE) position and keep the muzzle pointed in a safe direction at all times. At no time during unloading should you allow your fingers or any other object to touch the trigger.

First, remove the round from the chamber by grasping the operating handle and pulling the bolt slowly rearward until the face of the bolt is even with the rear of the ejection port. Remove the round by hand.

DO NOT pull the bolt fully rearward to its locked position since this may release a round from the magazine tube. Allow the bolt to move forward slowly and close on an EMPTY chamber.

To remove shells from the magazine tube, turn the gun so that the trigger guard is facing upward. Depress the bolt release and elevator. While holding the elevator down, depress the front of the shell stop located on the opposite side of the receiver from the ejection port. This will release one shell from the magazine tube under spring pressure. Guide the shell upward and out of the gun. Only one shell will be released each time. Repeat this procedure until the magazine is completely empty (Fig. 12).

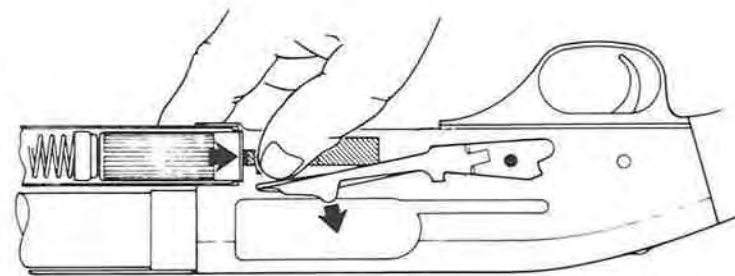


Fig. 12

After unloading the magazine, pull the operating handle rearward until the bolt locks in the open position.



RE-CHECK THE CHAMBER, ELEVATOR AND MAGAZINE TO BE CERTAIN GUN IS UNLOADED.

DISASSEMBLY



Position the safety button fully rearward in the "ON" (SAFE) position and check chamber, elevator and magazine to be certain gun is unloaded. Wear eye protection during disassembly and cleaning.

BARREL

The action must be in the closed position (bolt fully forward). Unscrew the forend cap and remove the forend (Fig. 5).

The barrel assembly includes a gas cylinder cover to protect the valve system (Fig. 7).

Grasp the barrel ahead of the gas cylinder and pull forward until it is free of the receiver and magazine tube (Fig. 13).

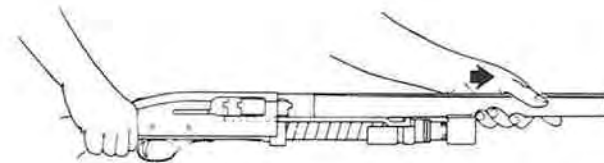


Fig. 13

ACTION

Remove the O-Ring, forward seal ring and the inner ring. The action spring is located ahead of the receiver and will normally push the mechanism toward the front of the receiver after the barrel has been removed. The operating handle will rest against the front edge of the ejection port. Push the action bar slightly rearward and while holding the mechanism, remove the operating handle by pulling straight out. Remove the inertia weight action bar and bolt assembly from the receiver and magazine tube (Fig. 14).

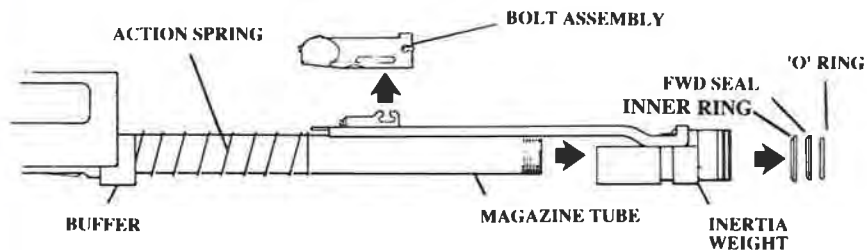


Fig. 14

Remove the action spring and buffer simultaneously by grasping the buffer (Fig. 14) and sliding it forward and off the magazine tube. This method of removal will prevent stretching and distorting of the action spring.

Using a blunt object, push out the two trigger housing retaining pins (Fig. 15).

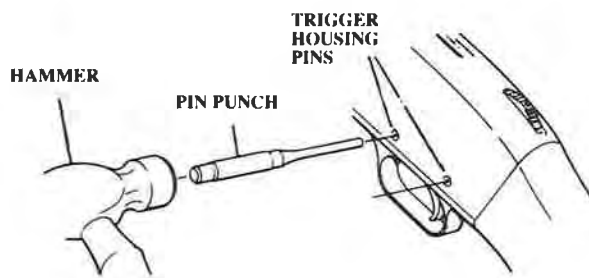


Fig. 15

The trigger housing assembly can now be pulled straight out of the receiver.



The trigger housing assembly is a complex assembly and must not be disassembled. Disassembly should only be performed by the factory or a qualified gunsmith.

CAUTION: Do not pull the trigger and allow the hammer to fall when the trigger housing assembly is removed from the receiver. To do so may result in personal injury or damage to the assembly.



CAUTION: Field disassembly is now completed. The shotgun should not be disassembled further for routine cleaning or maintenance. Further disassembly should only be performed by the factory or a qualified gunsmith.

CLEANING AND LUBRICATION

For maximum performance and continued satisfaction with your shotgun, periodic cleaning and lubrication are essential. Always be sure that the safety button is fully rearward in the "ON" (SAFE) position (Fig. 2) and that the gun is unloaded before cleaning your gun. Wear eye protection during cleaning.

Normal use requires only that the mechanisms be free of excessive shooting residue. Very little lubrication other than a light oiling of external surfaces to prevent rust is needed.

As a guide, Mossberg recommends thorough cleaning of your autoloader after every 200 rounds. Unusually dusty, dirty or harsh weather conditions or use of ammunition which leaves significant powder residue may require more frequent cleaning.

If the gun is to be stored for a long period of time it should be thoroughly cleaned and oiled. Do not plug barrel or store in a fabric lined case that will absorb lubricant from the gun.

Over lubrication should be avoided during below freezing conditions. Exposure to unfavorable weather or moisture from condensation requires additional care.

Before firing after storage all excess lubrication should be removed.

Follow barrel removal instructions as detailed in the disassembly section of this manual.

Scrub bore and chamber with solvent and follow with cleaning patches until barrel is clean. A final pass with a lightly oiled patch will provide a protective coating. Clean and remove any deposits in the barrel extension and gas cylinder.

ACTION CLEANING — Clean all components of the action (see Fig. 14) to remove accumulated residue. An evaporating solvent should be used. Action parts will remain cleaner longer if lubrication is used sparingly.

GAS SYSTEM — The gas system includes the inertia weight, magazine tube, action spring, forward seal ring, O-ring and the gas cylinder of the barrel. These parts should be thoroughly cleaned using solvent. A stiff brass bristle brush is useful for removing stubborn deposits (see Fig. 16 & 17).

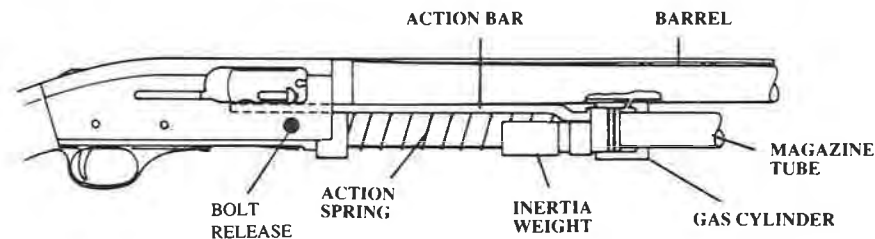


Fig. 16

Apply a light coat of gun oil to all metal parts and then wipe thoroughly with a dry cloth. Excess oil will accelerate the build up of carbon residue in the gas system and may have a negative effect on gun performance.

ASSEMBLY

Place the inertia weight buffer on the magazine tube with the flat side facing the muzzle. Slide it down the magazine tube until it rests firmly against and overlaps under the receiver (Fig. 17).

One end of the action spring has two closely wound wire coils. Take this double wound end and place it over the magazine tube. Rotate the spring in a counterclockwise direction while sliding it onto the magazine tube until it rests firmly inside the corresponding cut in the end of the buffer.

Slide the action bar/inertia weight assembly on the magazine tube until the front of the inertia weight is even with the end of the tube (Fig. 17).

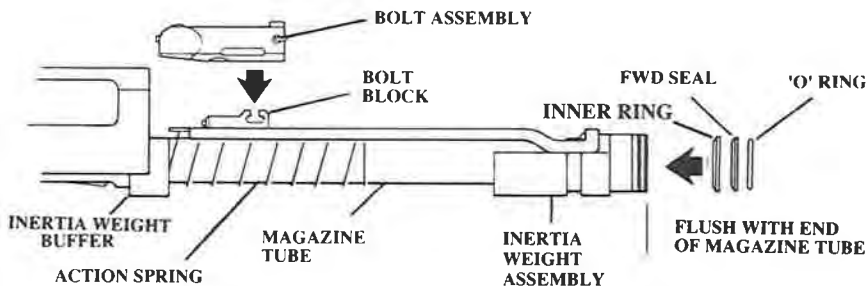


Fig. 17

Place the bolt assembly on the bolt block as shown in Figure 17.

Align the action bars with the corresponding cuts in the front of the receiver.

Grasp the inertia weight and push the assembly into the receiver against the pressure of the action spring.

NOTE: If the bolt stops approximately halfway into the receiver **DO NOT FORCE**. Rotate the action bars counter-clockwise slightly to allow the action bar to slide past the left hand shell stop more easily.

Continue sliding the assembly rearward until the front of the bolt is visible in the ejection port. While maintaining pressure against the spring, insert the operating handle (with its notch facing toward the butt) into the side of the bolt.

Push the handle in firmly until you feel it snap into position (Fig. 4).

Slide the inner ring onto the magazine tube with its angled or beveled edge resting against the inertia weight.

Slide forward seal ring onto the magazine tube with its beveled edge resting against the inner ring.

Slide the rubber "O" ring onto the tube until it rests against the forward seal ring (Fig. 5).

Insert the trigger housing into the receiver, align the two trigger housing pin holes and insert the trigger housing pins until they are flush with the sides of the receiver.

Install barrel, forend and forend cap as described on pages 5 and 6 of this manual.

FUNCTION TESTING



AFTER PERFORMING ANY WORK ON YOUR FIREARM SUCH AS CLEANING, DISASSEMBLY OR INSTALLATION OF AN ACCESSORY, RECHECK YOUR GUN FOR PROPER FUNCTIONING BEFORE FIRING ANY LIVE AMMUNITION.



BE SURE THE FIREARM IS COMPLETELY UNLOADED AND POINTED IN A SAFE DIRECTION AT ALL TIMES.

Move safety button fully rearward to the "ON" (SAFE) position.

Grasp the operating handle and pull the bolt fully rearward. It should lock in the open position.

With fingers and other objects clear of the ejection port, depress the bolt release and allow the bolt to move forward under spring pressure. It should lock in the fully closed position. Repeat this procedure several times to check for free movement of the action assemblies.

Close the action and leave the safety button fully rearward in the "ON" (SAFE) position. Pull the trigger rearward fully. The hammer should not fall (No Fire).

Remove your finger from the trigger. Move the safety button forward to the "OFF" (FIRE) position. The hammer should not fall (No Fire).

Leave the safety button forward in the "OFF" (FIRE) position.

Pull the trigger rearward. The hammer should fall (Fire).

Open the action. Move the safety button fully rearward to the "ON" (SAFE) position.



IF YOUR FIREARM DOES NOT PERFORM AS DESCRIBED IN ANY OF THE ABOVE STEPS, CONTACT O.F. MOSSBERG & SONS, INC., IMMEDIATELY. DO NOT ATTEMPT TO USE THE FIREARM.

SIGHT ADJUSTMENT - RIFLE SIGHT BARRELS

BEFORE MAKING ANY SIGHT ADJUSTMENTS:



a. Move the safety button fully rearward to the "ON" (SAFE) position (page 4).



b. Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded.



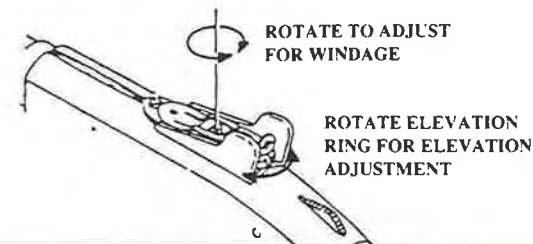
KEEP ACTION OPEN AND MUZZLE POINTED IN A SAFE DIRECTION.

Elevation may be adjusted by loosening the small screw in the center of the rear sight. This will allow the sight blade to be moved upward or downward as required.

Windage may be adjusted by moving the rear sight base to the left or right in the dove tail slot in the barrel. Place a wooden dowel or other object that will not damage the finish, against the side of the sight base. Tap the dowel with a hammer until the desired sight location is achieved.

Remember: Move the rear sight in the same direction you would like the shot to move. For example, if the point of impact is low and left of the point of aim ... move the rear sight upward and to the right.

GHOST RING SIGHT ADJUSTMENTS



DUAL-COMB TROPHY STOCK



BEFORE PERFORMING ANY DISASSEMBLY OR ASSEMBLY PROCEDURE:

- 1) Move safety button fully rearward to the "on" (safe) position as described in this Owner's Manual (page 4).
- 2) Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded as described in the "UNLOADING" section of this Owner's Manual (page 10).
- 3) Keep the action open and the muzzle pointed in a safe direction.
- 4) After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the gun should be re-checked for proper functioning before firing live ammunition (page 14).

To Change Removable Combs:

- 1) Using a 3/16 in. Allen head wrench (supplied) unscrew and remove the comb retaini screw found at the top center of the removable comb.
- 2) Place the desired comb into position. Insert the comb retaining screw and snug-tir Do not overtighten as this will damage the internal assembly components.

ACCU, ACCU-STEEL, CHOKE TUBES



BEFORE REMOVING OR INSTALLING ANY CHOKE TUBE:

- 1) Move safety button fully rearward to the "on" (safe) position as described in this Owner's Manual (page 4).
- 2) Open the action, check chamber, elevator and magazine tube to be certain firearm is unloaded as described in the "UNLOADING" section of this Owner's Manual (page 10).
- 3) Keep the action open and the muzzle pointed in a safe direction.
- 4) After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the gun should be re-checked for proper functioning before firing live ammunition (page 14).



Do not use bent or deformed tubes as these may result in tube or barrel damage upon firing. Inspect tubes periodically to insure they are properly installed and in good condition. Pay special attention to the threaded end of the tube to be certain it is not deformed or dented.



Never fire the gun without a choke tube properly installed. Failure to do so will damage the precision threads on the inside of the barrel.

CARE & CLEANING: The precision threads on your choke tube should be kept clean and lightly oiled at all times.

During cleaning of the barrel, be certain a choke tube is properly installed. This will avoid residue build-up on threads.



Use special ammunition only as directed by the ammunition manufacturer. The "Improved Cylinder" choke tube will usually produce the best accuracy with most slugs.

ACCU CHOKE TUBES



ACCU-CHOKE TUBES - are designed for Best Lead Shot Patterns. **STEEL SHOT** can be fired through Accu-choke tubes, better steel shot patterns are obtained by using **ACCU-STEEL** choke tubes (page 17).

To **remove** choke tube, loosen it with the choke wrench provided, turning counterclockwise. When loose, remove completely with fingers, put choke on a clean dry surface.

To **install** choke tube., first screw the tube clockwise into barrel by hand and then tighten the tube until snug with a choke wrench. Do not use excessive force when installing. Tube tightness should be checked periodically.

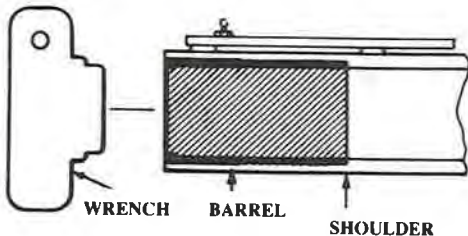


Fig. 18

Accu tubes fit completely inside the barrel when fully installed.

ACCU CHOKE TUBES

GAUGE	ITEM #	LEAD SHOT PATTERNS
12	95190	Full
12	95195	Modified
12	95200	Imp. Cylinder
20	95215	Full
20	95220	Modified
20	95225	Imp. Cylinder
12	95235	Skeet
12	95240	Extra-Full — Turkey Tube
12	95245	Improved Modified

ACCU-STEEL CHOKE TUBES

ACCU-STEEL TUBES - have been specifically designed for exceptional endurance and controlled patterning of steel shot.

These tubes will provide the best pattern results for the steel shot sizes stamped on each tube.

Lead shot may be used with **ACCU-STEEL** tubes; however, pattern tests should be made to compare the pattern change.

To **remove** choke tube, loosen with a choke wrench provided, turning counter clockwise. When loose, remove completely with fingers, put choke on a clean dry surface.

To **install** choke tube, first screw the tube clockwise into barrel by hand and then tighten the tube until snug with a choke wrench. Do not use excessive force when installing. Tube tightness should be checked periodically.

ACCU-STEEL tubes protrude beyond the muzzle and are designed specifically for **steel shot**. Choke designations are marked on each tube for specific steel shot sizes (Fig. 19).

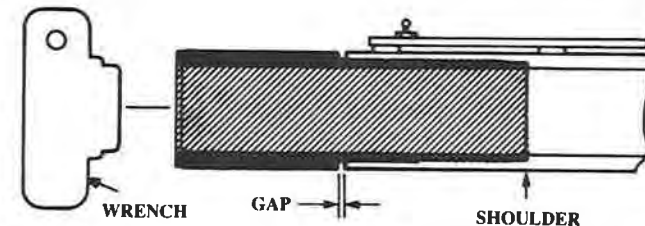


Fig. 19

ACCU-STEEL CHOKE TUBES

GAUGE	ITEM #	STEEL SHOT PATTERNS
12	95110	Full for T,F,BB,#1,2
12	95115	Full for #4,6
12	95117	Extra-Full for T,F,BB,#1,2
12	95120	Modified for All Steel Shot Sizes
20	95125	Full for #4,6
20	95130	Modified for All Steel Shot Sizes

SERVICE INSTRUCTIONS

Should your firearm require service that necessitates shipping the firearm to an authorized Service Center, kindly follow these instructions.

BE ABSOLUTELY SURE THE FIREARM IS NOT LOADED

Please do not ship in a gun case, or in a special container that must be returned from a Service Center. Do not send accessories, such as sling straps, quick release swivels, telescopes, mounts or other equipment with the firearm.

When shipping your firearm, disassembled into two or more pieces, make sure that your stock is adequately wrapped to protect it from dents and scratches by the barrel, action or other parts that might shift in the carton during shipping. Service Centers will not be responsible for any damage to firearms occurring during shipment.

Briefly state the reason you are returning the firearm.

Ship the firearm to:

MOSSBERG SERVICE CENTER
Eagle Pass Industrial Park
Industrial Boulevard
Eagle Pass, Texas 78853

or call **Product Service** at **210-773-7677** for the address of a Mossberg Authorized Service center that may be located closer to you.

PARTS ORDERS

To order replacement parts contact Mossberg directly at **203-230-5400** or write:

O.F. MOSSBERG & SONS, INC.
P.O. Box 497
North Haven, CT 06473

When ordering replacement parts, please provide:

1. Model number
2. Serial number
3. Gauge
4. Finish (i.e., Blue, Camo, etc.)
5. Part name
6. Part reference number as indicated on exploded view drawing.
*Parts marked with an asterisk on exploded view are reserved for qualified gunsmiths only.

Include your complete return address (not a P.O. Box number) and phone number where you can be reached during normal business hours.

"Mossberg Guide to Modern Slug Shooting ... and More"

by R.W. "Bob" Zwirz

Alan Mossberg, President of O.F. Mossberg & Sons, Inc., set a program in motion to update all ballistics data and information of importance to the serious shooter. A project sorely neglected by firearms and ammunition companies over the past twenty years, and one that has showed itself in need of updated facts as opposed to unproven generalities, myths and incorrect data.

Responsibility for the Mossberg project, with its team approach, was assigned to a special technical/ballistics group under the personal direction of R.W. "Bob" Zwirz, author of "Mossberg Guide to Modern Slug Shooting ... and More". Bob's credentials include nearly twenty five years as Eastern Editorial Director of "Gun World" and its annuals; Editorial Director-Author of magazines, plus a wide assortment of annuals and books dealing with guns, hunting, fresh and salt water fishing and boating. In addition, a well known company of consulting engineers was brought into the team for their unique expertise relating to advanced computer programming reinforced by the company president who is a master ballisticians, shooter and hunter.

A total of eight months of research, checking, actual shooting and hunting forays was required before answers became factually conclusive.

The end result is detailed in the 96 page Guide designed to provide the modern shooter with the most complete ballistics tables ever produced.

Specific data includes not only velocity and energy figures but downrange trajectory, wind drift data, plus results of penetration and deflection field tests at all ranges. Even such subjects as recoil factor of each gauge type of ammo is covered.

To order your copy of:

"Mossberg Guide to Modern Slug Shooting ... and More"

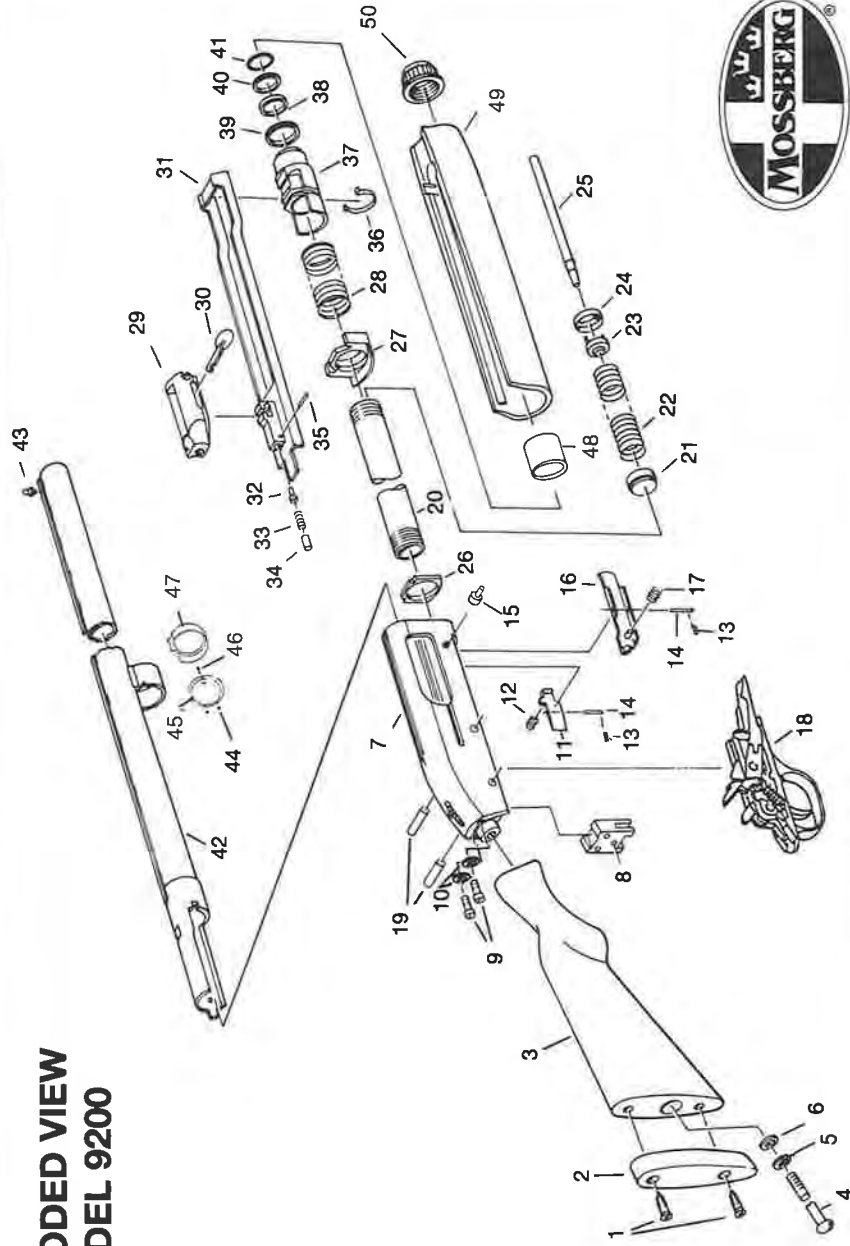
Make check for \$9.95 payable to "Mossberg Modern Slug Guide".

and mail to: **Mossberg Modern Slug Guide**
O.F. Mossberg & Sons, Inc.
Eagle Pass Industrial Park
Industrial Boulevard
Eagle Pass, Texas 78853

PARTS LIST

ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
1.	Recoil Pad Screw	41.	O Ring
2.	Recoil Pad	42.	Barrel Assembly
3.	Stock Assembly	43.	Front Sight
4.	Stock Bolt	44.	Valve Ball (2-Required)
5.	Stock Bolt Lock Washer	45.	Flat Spring
6.	Stock Bolt Washer	46.	Flat Spring Retaining Screw
7.	Receiver	47.	Gas Cylinder Cover
8.	Bolt Buffer Assembly	48.	Spacer (Synthetic Forend Only)
9.	Bolt Buffer Screw	49.	Forend
10.	Bolt Buffer Lock Washer	50.	Magazine Tube Cap
11.	Shell Stop L.H.		
12.	Shell Stop L.H. Spring		
13.	Pivot Pin Retaining Clip		
14.	Shell Stop Pivot Pin		
15.	Bolt Release		
16.	Shell Stop Assembly R.H.		
17.	Shell Stop Spring R.H.		
18.	Trigger Housing Assembly		
19.	Trigger Housing Pin		
20.	Magazine Tube		
21.	Magazine Follower		
22.	Magazine Spring		
23.	Forend Cap Detent		
24.	Magazine Spring Retainer		
25.	Magazine Plug		
26.	Receiver Insert		
27.	Inertia Weight Buffer		
28.	Action Spring		
29.	Bolt Assembly		
30.	Operating Handle		
31.	Action Bar Sub-Assembly		
32.	Operating Handle Plunger		
33.	Operating Handle Plunger Spring		
34.	Slide Block Buffer		
35.	Retaining Pin		
36.	Action Bar Spring Retainer		
37.	Inertia Weight		
38.	Inner Piston Ring		
39.	Outer Piston Ring		
40.	Forward Seal Ring		

EXPLODED VIEW MODEL 9200



MOSSBERG WARRANTY PERFORMANCE

For the time period of the warranty, any Mossberg Model 9200 firearm or part thereof, defective in material or manufacture and returned postage paid, to the MOSSBERG SERVICE CENTER, will be repaired or replaced at our discretion, free of charge and returned, postage prepaid. This non-transferable warranty is established by return of the Research and Registration card, which should be mailed by the original owner within thirty (30) days of purchase.

VALID IN THE UNITED STATES AND CANADA ONLY, THIS WARRANTY DOES NOT COVER COSMETIC APPEARANCE OR ANY DAMAGE CAUSED BY ABUSE, MISUSE, NEGLIGENCE, OR ALTERATION OF THE FIREARM.

This warranty gives you specific legal rights, and you may have other rights which vary from State to State.

Address all correspondence to: MOSSBERG SERVICE CENTER,
Eagle Pass Industrial Park, Industrial Boulevard, Eagle Pass, Texas 78853

FIREARMS SAFETY DEPENDS ON YOU. MAKE NO MISTAKE ABOUT IT!

From the time an individual picks up a firearm, that individual shooter becomes a part of a system over which that shooter has complete control. The shooter is the only part of the system that can make a gun safe — or unsafe. Hunting and target shooting are among the safest of all sports. These rules are intended to make them even safer - by re-emphasizing and reaffirming the basics of safe gun handling and storage and by reminding each individual shooter that he or she is the key to firearms safety. You can help meet this responsibility by enrolling in hunter safety or shooting safety courses. You must constantly stress safety when handling firearms, especially to children and non-shooters. Newcomers in particular must be closely supervised when handling firearms with which they may not be acquainted. Don't be timid when it comes to gun safety. If you observe anyone violating any safety precautions, you have an obligation to suggest safer handling practices, such as those in this booklet. Please read these rules carefully and follow the safety procedures outlined. Firearms safety is up to you. Make no mistake about it.

- 1. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION**
- 2. FIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE**
- 3. DON'T RELY ON YOUR GUN'S "SAFETY"**
- 4. BE SURE OF YOUR TARGET AND WHAT'S BEYOND IT**
- 5. USE CORRECT AMMUNITION**
- 6. IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED, HANDLE WITH CARE**
- 7. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING**
- 8. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING**
- 9. DON'T ALTER OR MODIFY YOUR GUN, AND HAVE GUNS SERVICED REGULARLY**
- 10. LEARN THE MECHANICAL & HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING**

Courtesy of Sporting Arms and Ammunition Manufacturers' Institute, Inc.